

Date: Thursday, 27/11/2008 2:23:48 PM  
 User: Julie Dawson

## Process Sheet

|  |  |
|--|--|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services  | <b>Drawing Name</b> : SET SCREW                              |
| <b>Job Number</b> : 43810                              |  |
| <b>Estimate Number</b> : 11695                         |  |
| <b>P.O. Number</b> :                                   | <b>Part Number</b> : D2712                                   |
| <b>This Issue</b> : 27/11/2008 <b>S.O. No.</b> :       | <b>Drawing Number</b> : D2712 REV B                          |
| <b>Prsht Rev.</b> : NC                                 | <b>Project Number</b> : N/A                                  |
| <b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS | <b>Drawing Revision</b> : B                                  |
| <b>Previous Run</b> : 41126                            | <b>Material</b> :  |
| <b>Written By</b> :                                    | <b>Due Date</b> : 05/12/2008 <b>Qty:</b> 250 <b>Um:</b> Each |
| <b>Checked &amp; Approved By</b> : <u>JU008.11.27</u>  |  |
| <b>Comment</b> : Est: C 05.09.13 Reformat KJ/JLM       |  |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |    |            |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|

**Comment:** PURCHASINGIssue P/O: 7691

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

0208/11/28250

|     |           |           |
|-----|-----------|-----------|
| 2.0 | 92311A599 | SET SCREW |
|-----|-----------|-----------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 250.0000 Each(s)  
 SET SCREW

|     |             |                       |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material release note is attached

P 8/12/01200

|     |     |                   |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|

**Comment:** DIMENSIONAL CHECKS 02/12/02200

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST 44JS 08/12/02200

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Thursday, 27/11/2008 2:23:48 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 43810

Part Number: D2712

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MUF 08-12-02

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

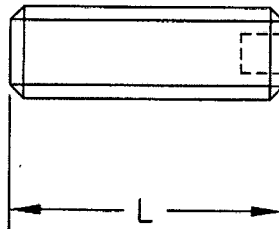
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**DART**

|                        |                         |  |                        |
|------------------------|-------------------------|--|------------------------|
| DESIGN<br>DS           | DRAWN BY<br>CP          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>[Signature] | APPROVED<br>[Signature] | DRAWING NO.<br>D2712                                     | REV. B<br>SHEET 1 OF 1 |
| DATE<br>05.05.04       |                         | TITLE<br>SET SCREW                                       | SCALE<br>NTS           |
| A                      | 97.11.03                | NEW ISSUE  |                        |
| B                      | 05.05.04                | MATERIAL NOW SS ONLY                                     |                        |

**RELEASED**  
05-09-06 [Signature]**D2712 SET SCREW**

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L = 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43810

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# DART

## Purchase Order

|                                     |           |
|-------------------------------------|-----------|
| Date<br>Nov 27, 2008                | Page<br>1 |
| Purchase Order Number<br>PO00007691 |           |

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**FAKED**  
6/28/11/29

**Vendor Address:**

McMaster-Carr Supply Co,  
P.O. Box 7690  
Chicago, IL 60680-7690  
USA  
Phone (330) 995-5500  
Fax (330) 995-9600

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

| Reference | Contact | Vendor Number | PO Date      | Terms | Ship Via  | Expected Arrival |
|-----------|---------|---------------|--------------|-------|-----------|------------------|
|           |         | VU-MCM001     | Nov 27, 2008 | N30   | Purolator | Dec 03, 2008     |

| Qty. Ordered   | Item Number | Description   | Expected Arrival | Drop-Ship | Unit Cost | UOM  | Extended Price |
|--|-------------|---------------|------------------|-----------|-----------|------|----------------|
| 1.0000   | 5756A91     | TORK L-KEY SE | 03/12/2008       | No        | 37.950000 |      | 37.95          |
| 2.0000   | 2529A42     | 7/16-14 TAP   | 03/12/2008       | No        | 19.500000 |      | 39.00          |
| 2.0000   | 2529A58     | 7/16 TAP      | 03/12/2008       | No        | 19.500000 |      | 39.00          |
| 1.0000   | 27055A57    | 3/4-10 TAP    | 03/12/2008       | No        | 69.990000 |      | 69.99          |
| 8.0000   | 2652T71 ✓   | CASTER SWIVE  | 03/12/2008       | No        | 23.650000 |      | 189.20         |
| 30.0000  | 1728A89     | hook          | 03/12/2008       | No        | 6.030000  |      | 180.90         |
| 250.0000   | 92311A599 ✓ | SET SCREW     | 03/12/2008       | No        | 0.208036  | Each | 52.01          |
| <b>Comments:</b> AS PER WG D2712 REV. B<br>MCMAS ER P/N: 92311A599<br>B43810 |             |               |                  |           |           |      |                |
| <div>CERTIFICATE OF CONFORMITY<br/>REQ'D UPON DELIVERY</div>                 |             |               |                  |           |           |      |                |

**Comments:****Tax Summary:**

|                         |        |
|-------------------------|--------|
| Less:                   |        |
| included tax            | 0.00   |
| Subtotal                | 608.05 |
| Total tax               | 0.00   |
| Total purchase order in |        |
| USD Dollars             | 608.05 |

Entered By: CY CLAVOIEApproved By: W

# MCMaster-CARR®

200 Aurora Industrial Pkwy  
Aurora, OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

Purchase Order  
PO00007691

Page 1 of 2

McMaster-Carr Number  
8775391-02

11/28/2008

| Line | Description   | Ordered  | Shipped |
|------|---|----------|---------|
| 1    | 5756A91 Torx Driver, Set, 10 Pieces, Sizes: T6-T30 in Vinyl Pouch   | 1 Set    | 1       |
| 2    | 2529A42 Bright Finish High-Speed-Steel Spiral Flute Tap, Plug, 7/16"-14, H3 Pitch Diameter, 3 Flute       | 2 Each   | 2       |
| 3    | 2529A58 Bright Finish High-Speed-Steel Spiral Flute Tap, Bottoming, 7/16"-14, H3 Pitch Diameter, 3 Flute  | 2 Each   | 2       |
| 4    | 27055A57 Ultra-Performance Oxide Spiral Flute Tap, 3/4"-10, H3 Pitch Diameter, 4 Flute                    | 1 Each   | 1       |
| 5    | 2652T71 Ezy-Roll Caster, Swivel, 4" X 2" Gray Rubber Wheel, 350# Capacity                                 | 8 Each   | 8       |
| 6    | 1728A89 Vinyl-Coated Steel Hook, Nail-in, Straight A, 48" Wire Diameter, 2-23/64" Projection, Packs of 30 | 30 Packs | 20      |
| 7    | 92311A599 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 5/16"-24 Thread, 5/8" Length, Packs of 50 | 5 Packs  | 5       |

1 - 489 - 02 01 - 01 A91

1 ST

2 - 508

2 - 508

2 - 510

2 - 443

1 - 695

2 - 696

LNS A13

Shipped separately from our Chicago warehouse on 11/26

Dart Aerospace Ltd

Assembly  
Area

13

Cycle

30

Shelf

101

Comments

5

R-0707

S  
01/12/02

EXP

42 lbs  
7 lines

FW1WBP13  
11/28/2008  
11:26/12:12  
373

8033838571642

